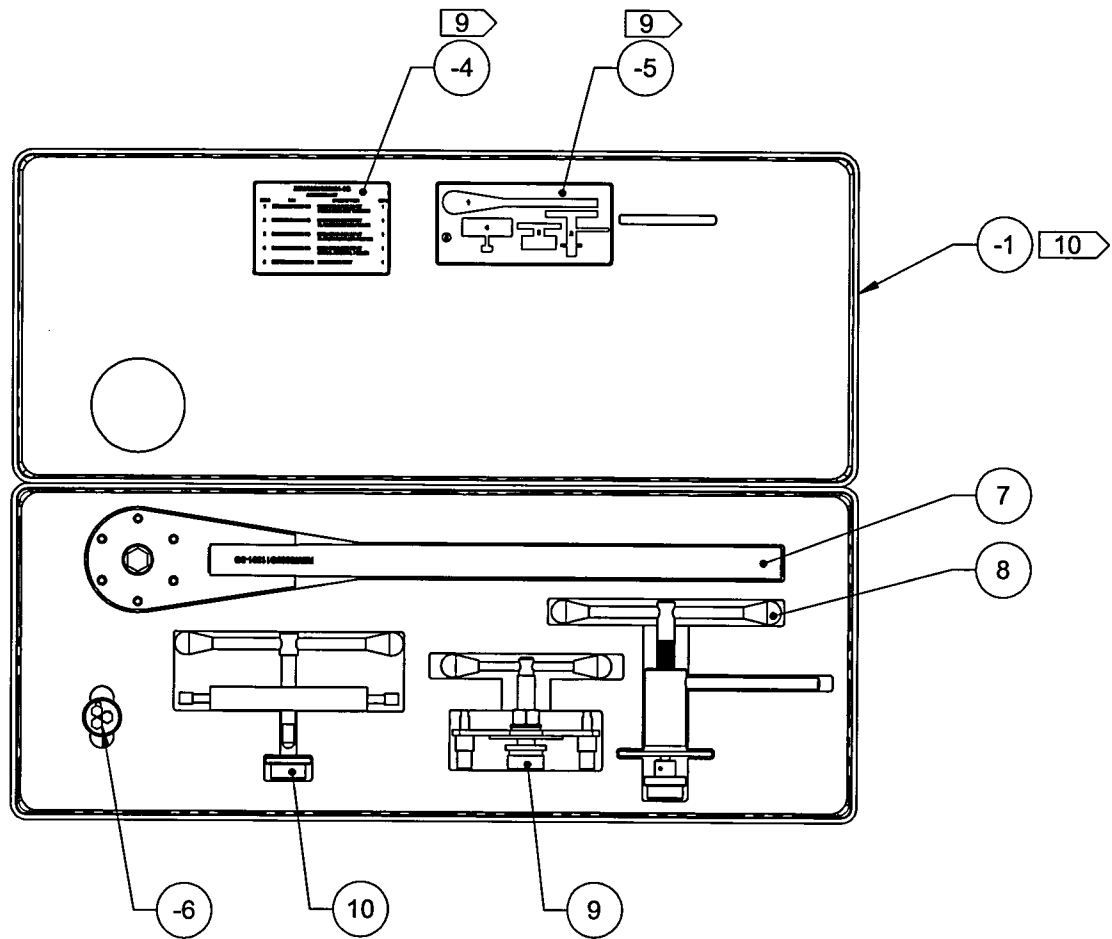


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6305G03531-3G-1	PACKAGING ASSY
-4	1	RBW6305G03531-3G-4	LOCATION PLACARD 1
-5	1	RBW6305G03531-3G-5	LOCATION PLACARD 2
-6	1	RBW6305G03531-3G-6	HARDWARE ASSY
7	1	RBW6305G11331-3G	MAIN GEAR BOX INPUT PINION RING NUT WRENCH
8	1	RBW6305G11631-3G	MAIN GEAR BOX INPUT FLANGE REMOVER PULLER
9	1	RBW6305G11731-3G	MAIN GEAR BOX INPUT FLANGE INSTALLER PUSHER
10	1	RBW6305G11831-3G	MAIN GEAR BOX INPUT GIMBAL REMOVAL PULLER
11	1	RB41011	DART PLACARD
12	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RBW6305G03531-3G AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

D	TEMPLATE PER DART STANDARDS, P/N CHANGED PER DART STANDARDS, SEE PREVIOUS PDFs REV FOR INFOS	18-795	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6305G03531-3G	SHEET 1 OF 7
APPROVED	VM	TITLE	SCALE
DATE 9/4/2018		AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
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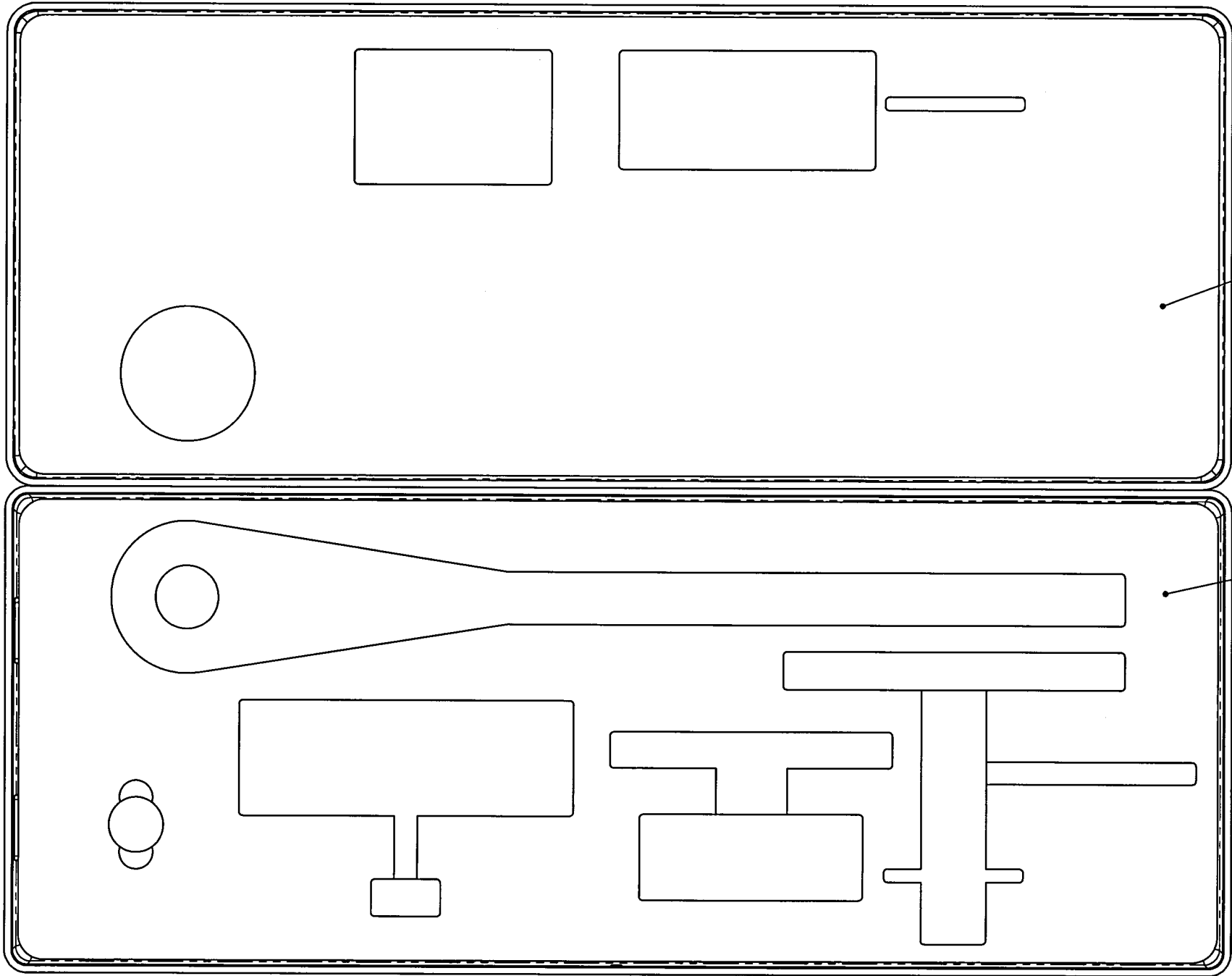
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6305G03531-3G-2	TOP FOAM
-3	1	RBW6305G03531-3G-3	BOTTOM FOAM
13	1	PELICAN #APP-1700-E	PELICAN CASE 1700

D

C

B

A



13

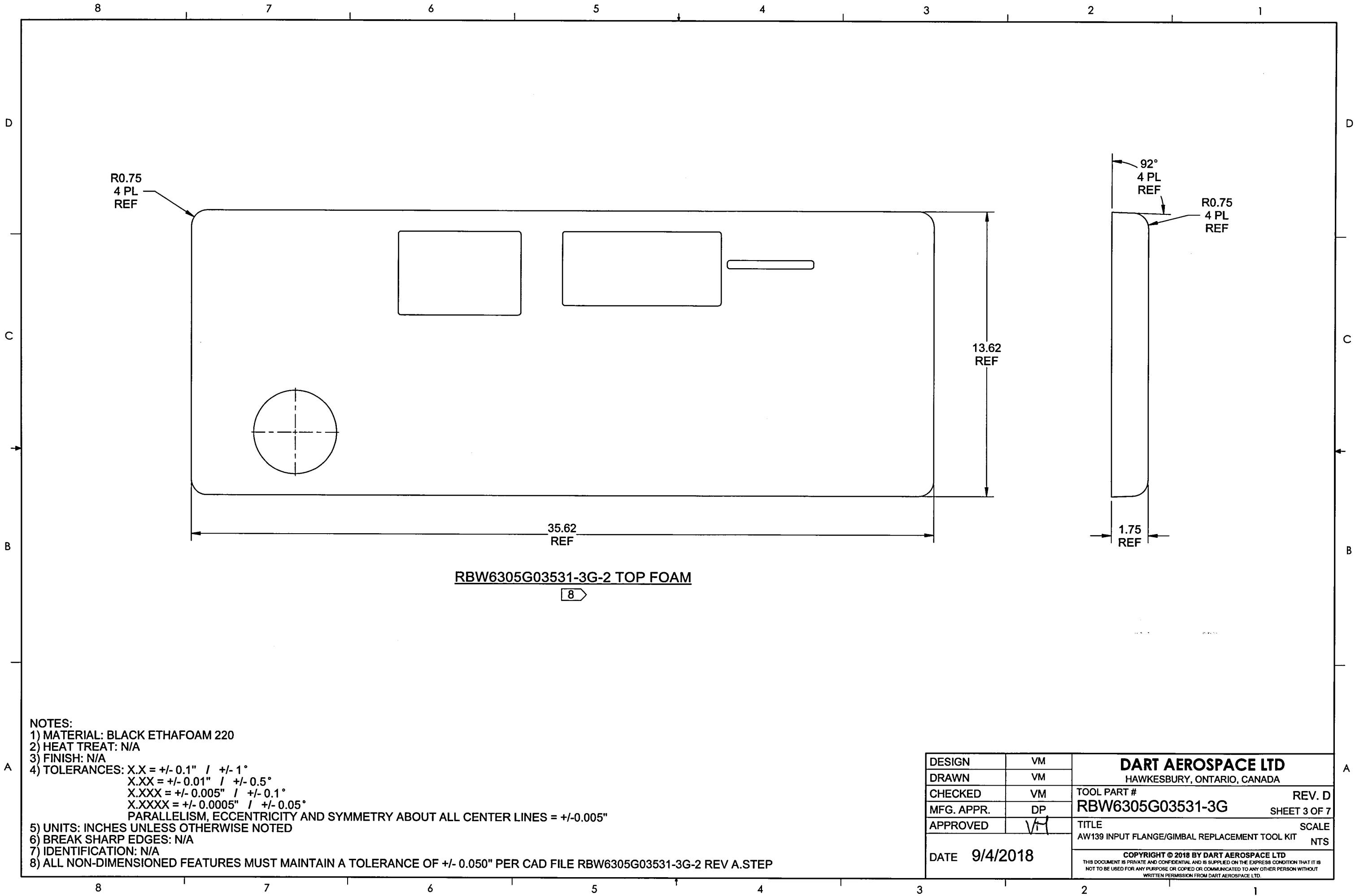
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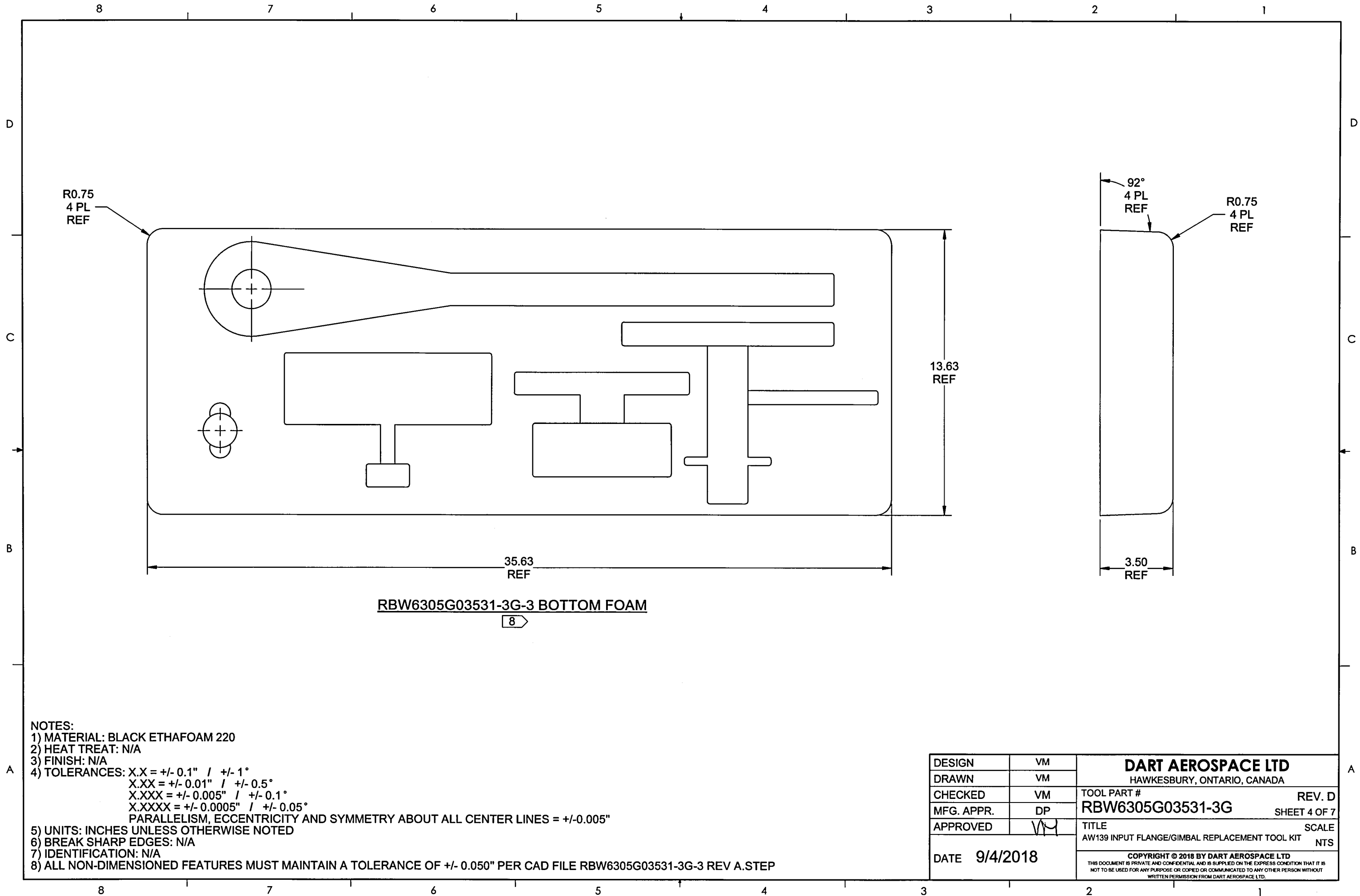
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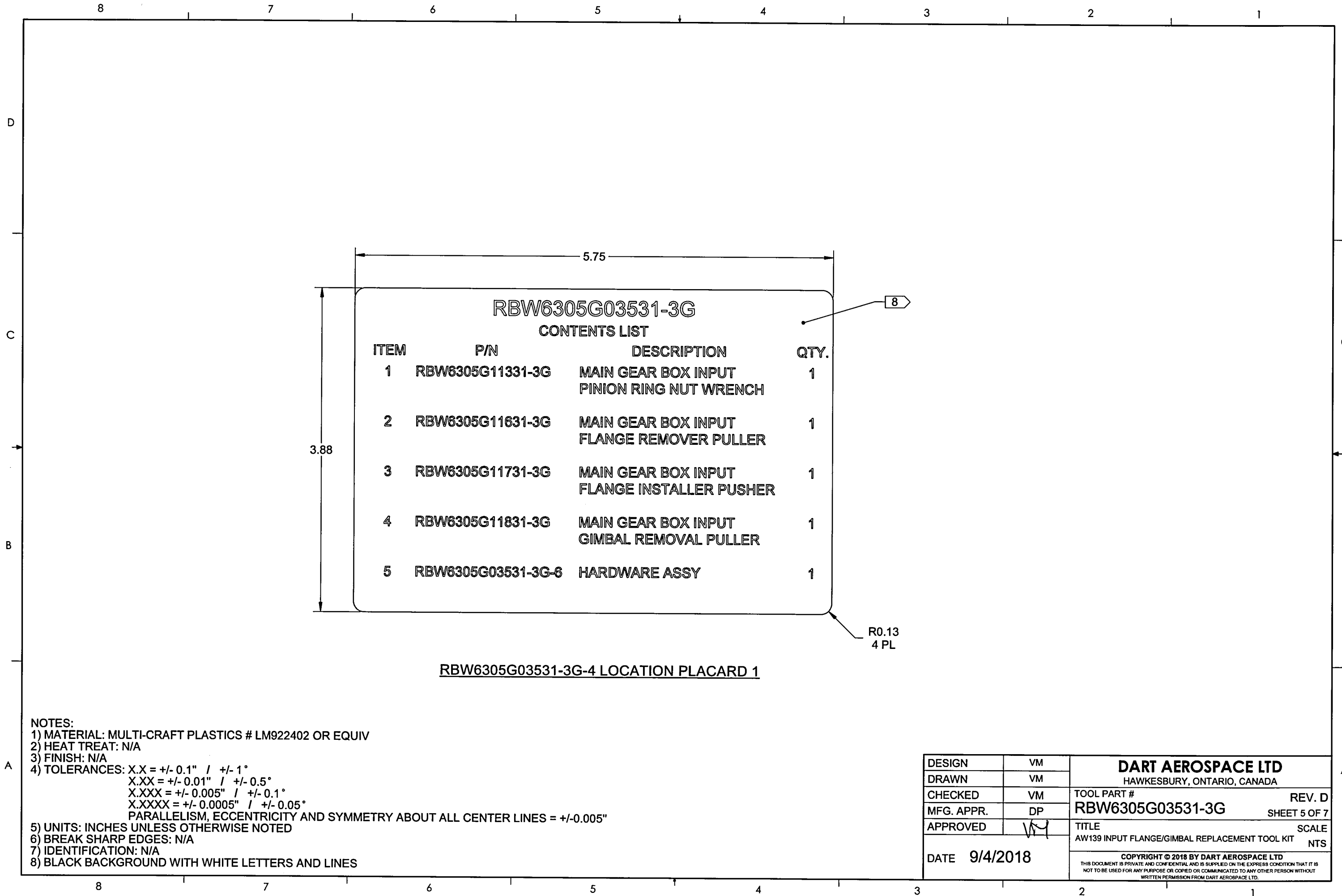
RBW6305G03531-3G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6305G03531-3G	SHEET 2 OF 7
APPROVED	VP	TITLE	SCALE
DATE 9/4/2018		AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
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RBW6305G03531-3G

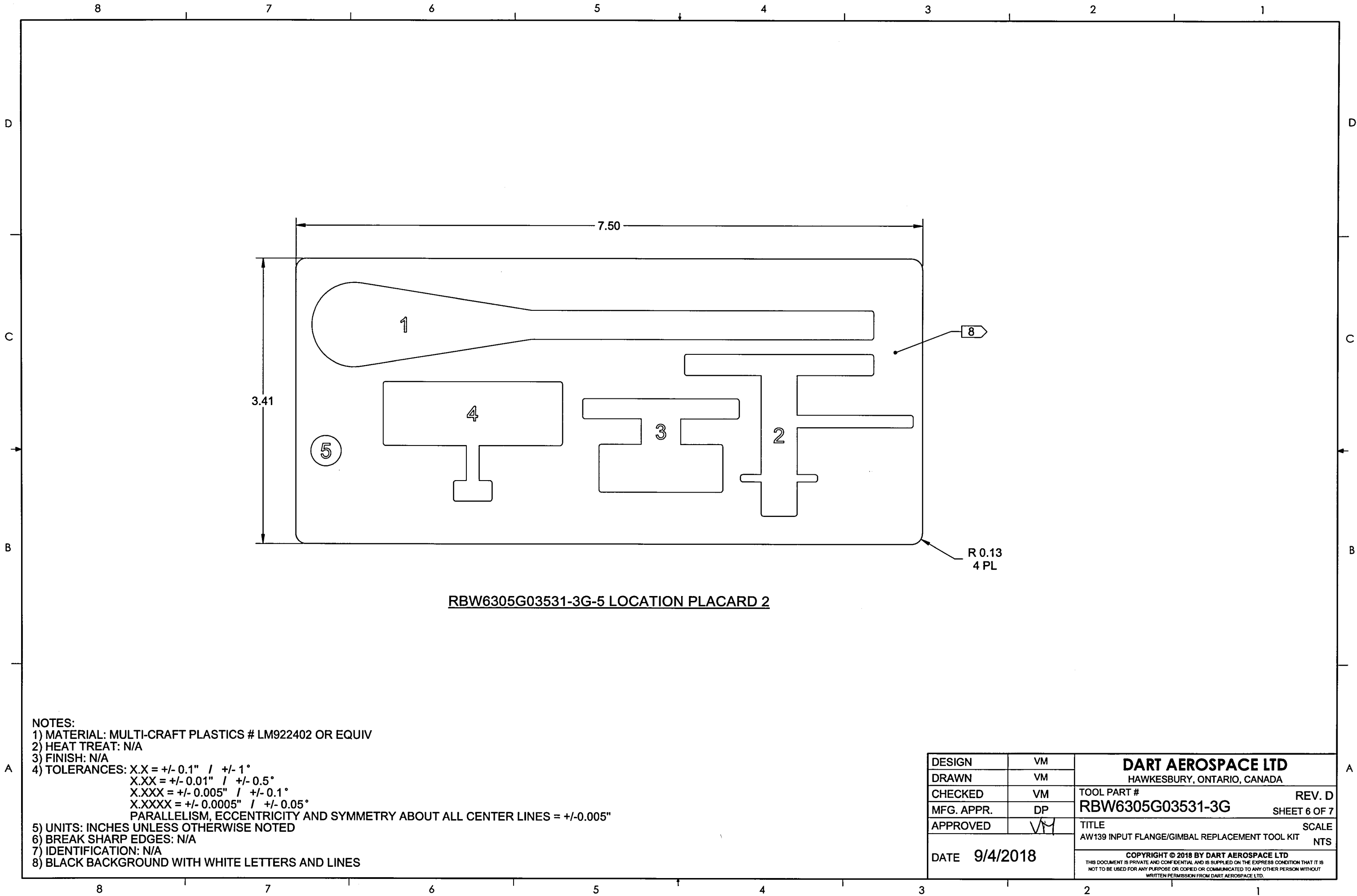
CONTENTS LIST

ITEM	P/N	DESCRIPTION	QTY.
1	RBW6305G11331-3G	MAIN GEAR BOX INPUT PINION RING NUT WRENCH	1
2	RBW6305G11631-3G	MAIN GEAR BOX INPUT FLANGE REMOVER PULLER	1
3	RBW6305G11731-3G	MAIN GEAR BOX INPUT FLANGE INSTALLER PUSHER	1
4	RBW6305G11831-3G	MAIN GEAR BOX INPUT GIMBAL REMOVAL PULLER	1
5	RBW6305G03531-3G-6	HARDWARE ASSY	1

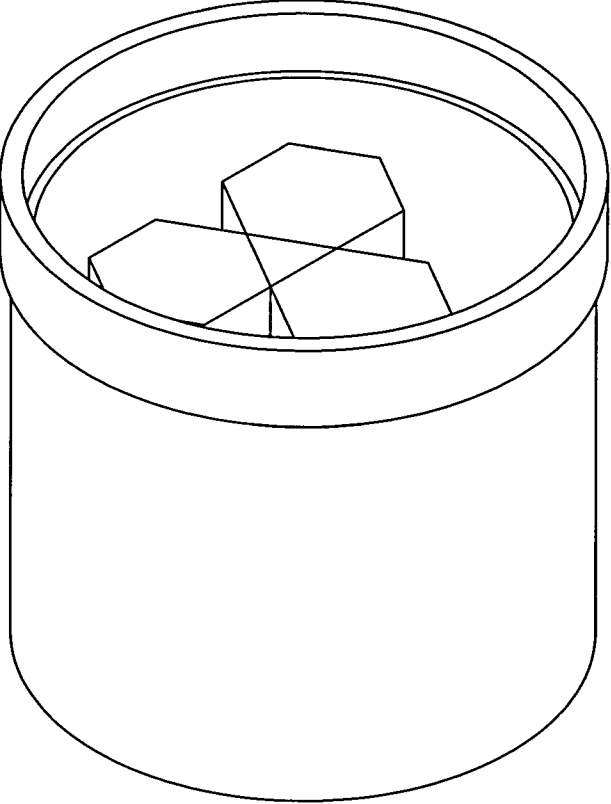
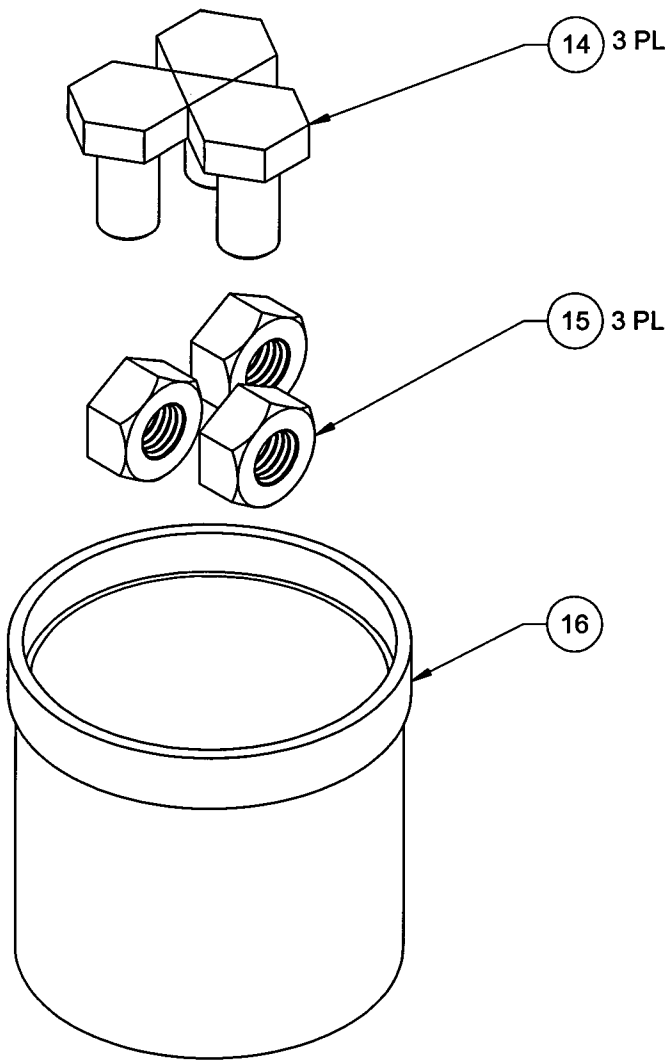
RBW6305G03531-3G-4 LOCATION PLACARD 1

- NOTES:
- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6305G03531-3G	SHEET 5 OF 7
APPROVED	VM	TITLE	SCALE
DATE 9/4/2018		AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
14	3	AN4DD-3A	BOLT
15	3	McMaster#94191A150 OR EQUIV	STEEL HEX NUT 1/4"-28
16	1	McMaster#5274T711 OR EQUIV	SEMI-CLEAR PLASTIC VIALS 1 oz CAPACITY



RBW6305G03531-3G-6 HARDWARE ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6305G03531-3G	SHEET 7 OF 7
APPROVED	VM	TITLE	SCALE
DATE 9/4/2018		AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
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